



Dart Aerospace Ltd.  
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**D5379-1**

**Job Sheet 176005**



**Part No:** D5379-1

**Job Qty:** 20 ea

**Part Name:** Bearpaw Clamp



**Part Weight:** 0 lbs

**Status:** Scheduled

**Priority:** Medium

**Job Created:** 4/13/18

**Job Tracking No:**

**Due Date:** 5/25/18

**Created By:** Michelle Gagnon-Donovan

**Type:** SOLD

**Description:**

**Note:** DWG REV A IPP REV:A 15.12.18 NEW ISSUE DD VERF:JLM

**Ship Via:**

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty    | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off           |
|-------|--------------------|--------|------------|----------|-----------|---------|-----------------------|-----------|--------------------|
|       |                    |        |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |                    |
| 90    | Start up Operation | 20 Ea  |            | 5/24/18  | 0.00      | 0.00    | Start Up Waterjet     |           | dc 18/04/18        |
| 100   | Waterjet           | 20 pcs |            | 5/24/18  | 0.00      | 1.05    | Waterjet1             |           | dc 18/04/18        |
| 110   | QC                 | 20 pcs |            | 5/24/18  | 0.00      | 0.00    | QC2 Waterjet-4        |           | dc 18/04/18        |
| 120   | QC                 | 20 pcs |            | 5/24/18  | 0.00      | 0.00    | QC8-6                 |           | 38                 |
| 130   | Brake NC           | 20 pcs |            | 5/25/18  | 0.00      | 0.66    | Brake NC 1            |           | DAG 9-89 JB        |
| 140   | QC                 | 20 pcs |            | 5/25/18  | 0.00      | 0.00    | QC5                   |           | 3 MAY 03 2018      |
| 150   | Packaging          | 20 pcs |            | 5/25/18  | 0.00      | 0.00    | Packaging3            | St 573    | DC 2018-05-03      |
| 160   | QC21-SA            | 20 Ea  |            | 5/25/18  | 0.00      | 0.00    | QC21                  |           | DAG 21 MAY 03 2018 |

Part Op 100 - 1-Cut as per Dwg Dwg Rev: A Prog Rev: A 2-Deburr if necessary

Descriptions: 110 - QC2- Inspect parts off machine FAI/FAIB

120 - QC8- Inspect parts - second check

130 - Form as per dwg DT9709

140 - QC5- Inspect part completeness to step on W/O

150 - Identify as per dwg & Stock Location:

160 - QC21- Final Inspection - Work Order Release

### Job BOM

| Part / Item | Component Name   | Quantity           | Operation             | Container |
|-------------|------------------|--------------------|-----------------------|-----------|
| M304S14GA   | 304SS sheet .080 | 1.4000 sf (.07 ea) | 90-Start up Operation |           |

### Job Allocations

| Operation             | Component Part | Required | Inventory | Allocated |
|-----------------------|----------------|----------|-----------|-----------|
| 90-Start up Operation | M304S14GA      | 1        | 31        | 0         |

### Part Specifications

Specifications could not be found.

Plex 4/13/18 1:17 PM Dart.Gagnon.Michelle

**DART**  
AEROSPACE

Container No: S062445

Part: D5379-1

Job No: 176005

Serial No/Batch: S062445

Revision:  
Inspector:

Date: 04/18/18

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